



## Certificate of Conformity of Factory Production Control

This certificate is issued to:

**Manufacturer:** IRVA – IRMÃOS VALENTEs LDA  
Rua Comendador Arlindo de Pinho  
N.º1976 - Lordelo, 3730-423  
Vale de Cambra (Portugal)

In compliance with *Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011* (the Construction Products Regulation or CPR), this certificate applies to the construction product:

### Execution of steel structural components

This certificate attests that all provisions concerning the assessment and verification of constancy of performance and the performances described in Annex ZA of the standard(s)

### EN 1090-1:2009 + A1:2011 Execution of steel structures and aluminium structures – Part 1: Requirements for conformity assessment of structural components

under system 2+, are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

The attached Schedule, of the same date, details the manufacturing location(s), harmonised product standard and product parameters and shall form a part of this certificate.

This Certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product, and the manufacturing conditions in the plant are not modified significantly.

**Certificate No:** 0094/CPR/MAD/20180175 A1 ENG

**Original Approval:** 21 December 2020

**Current Certificate:** 30 August 2021 (Amendment A1)

**Expiry Date:** 30 August 2024

LRE número de Organismo Notificado 0094



José Luis Hidalgo – Decision Maker



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## Certificate of Conformity of Factory Production Control No.: 0094/CPR/ MAD/20180175 A1 ENG Schedule

**Manufacturer:** **IRVA – IRMÃOS VALENTES LDA**  
**Rua Comendador Arlindo de Pinho**  
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**Vale de Cambra (Portugal)**

<b>Manufacturing plant (s)</b>	Rua Comendador Arlindo de Pinho N.º1976 - Lordelo, 3730-423 Vale de Cambra (Portugal)	
<b>Product</b>	<b>Product standard (s)</b>	
Execution of steel structural components	EN 1090-1:2009 + A1:2011 EN 1090-2:2018	
<b>Production Range</b>		
Cold and thermal cutting, shaping/forming, holing drilling, corrosion protection & welding		
<b>Exclusions</b>		
Design and Mechanical Fastening		
<b>Parent material group (ISO/TR 15608):</b>	<b>Welding process (ISO 4063)</b>	
Groups: 1.1, 1.2 (ReH≤355 N/mm <sup>2</sup> ), 8.1	131, 135, 136, 138, 141, 15	
Thickness: 1.2 to 25 mm Grupo 1.1, 1.2 1.2 to 16 mm Grupo 8.1		
<b>CE marking method: 3a</b>	<b>Execution class:</b>	<b>EXC- 3</b>

Schedule Issue: 02

Date of Schedule Issue: 20 August 2021 (Amendment A1)

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